Hubercarb® and Geotex® Calcium Carbonates
for Paints, Coatings, Adhesives, Caulks and Sealants Applications

High Brightness White Extender | Gloss & Sheen Control | Color Uniformity | Rheology Stability
### Hubercarb® G Series and Geotex® Marble Calcium Carbonates

#### Typical Physical Properties

- **Compacted Bulk Density (lbs/ft³, ASTM C-110)**
  - G2: 10.5
  - G2T: 22
- **Hegman Grind (ASTM D-1210)**
  - G2: 182*
  - G2T: 184*
- **325 Mesh Residue (max, %)**
  - G2: 0.005
  - G2T: 0.005
- **Weight Per Gallon (lbs/solid gallon)**
  - G2: 22.6
  - G2T: 22.6
- **Loose Bulk Density (lbs/ft³, ASTM C-110)**
  - G2: 95
  - G2T: 95
- **Moisture (%, ASTM-D280)**
  - G2: 0.2
  - G2T: 0.2
- **Dry Brightness (Hunter Reflectance)**
  - G2: 56
  - G2T: 56
- **Oil Absorption (lbs oil/100 lbs, ASTM-281)**
  - G2: 39
  - G2T: 39
- **Median Particle Size (µ, SediGraph®)**
  - G2: 6
  - G2T: 6
- **Water Demand (ml/100 gms)**
  - G2: 5
  - G2T: 5

#### Hubercarb® Q Series Calcium Carbonate

#### Typical Physical Properties

- **Compacted Bulk Density (lbs/ft³, ASTM C-110)**
  - Q2: 13
  - Q2T: 22
- **Hegman Grind (ASTM D-1210)**
  - Q2: 223*
  - Q2T: 799*
- **325 Mesh Residue (max, %)**
  - Q2: 0.005
  - Q2T: 0.005
- **Weight Per Gallon (lbs/solid gallon)**
  - Q2: 22.6
  - Q2T: 22.6
- **Loose Bulk Density (lbs/ft³, ASTM C-110)**
  - Q2: 90
  - Q2T: 90
- **Moisture (%, ASTM-D280)**
  - Q2: 0.2
  - Q2T: 0.2
- **Dry Brightness (Hunter Reflectance)**
  - Q2: 55
  - Q2T: 56
- **Oil Absorption (lbs oil/100 lbs, ASTM-281)**
  - Q2: 44
  - Q2T: 44
- **Median Particle Size (µ, SediGraph®)**
  - Q2: 6
  - Q2T: 6
- **Water Demand (ml/100 gms)**
  - Q2: 5
  - Q2T: 5

*Calculated Value

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**Produced in Marble Hill, Georgia**

**Produced in Quincy, Illinois**
**Hubercarb® W Series Calcium Carbonate**

Typical Physical Properties

<table>
<thead>
<tr>
<th>Hubercarb® W Series</th>
<th>W3</th>
<th>W3N</th>
<th>W3NT</th>
<th>W3</th>
<th>W4</th>
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<td>Dry Brightness (Hunter Reflectance)</td>
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<td>Loose Bulk Density (lbs/ft³, ASTM C-110)</td>
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<td>Compacted Bulk Density (lbs/ft³, ASTM C-110)</td>
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<td>Weight Per Gallon (lbs/solid gallon)</td>
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<td>22.6</td>
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<td>325 Mesh Residue (max, %) 0.005</td>
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The Hubercarb® W Series products contain low silica levels.

**Hubercarb® M Series Calcium Carbonate**

Typical Physical Properties

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<tr>
<th>Hubercarb® M Series</th>
<th>M3PT</th>
<th>M3</th>
<th>M3T</th>
<th>M4</th>
<th>M6</th>
<th>M300</th>
<th>M200</th>
<th>M70</th>
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<td>Median Particle Size (µ, SediGraph®)</td>
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<td>Dry Brightness (Hunter Reflectance)</td>
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<td>Oil Absorption (lbs oil/100 lbs, ASTM D-281)</td>
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<td>Water Demand (ml/100 gms)</td>
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<td>Weight Per Gallon (lbs/solid gallon)</td>
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</table>

All typical physical properties cannot be considered as specifications.
Huber Carbonates, LLC is your source as we are well-positioned to supply your calcium carbonate needs with centralized production locations in Marble Hill, Georgia; Quincy, Illinois; and Marble Falls, Texas. Our Hubercarb® and Geotex® calcium carbonate grades are high purity and have consistent typical physical properties which are well-suited to meeting your formulation requirements.

In addition to our high-performing products, we offer unsurpassed customer and technical service support.

Huber Engineered Materials looks forward to working with you. For more information on our calcium carbonate products and to order samples for your next paints, coatings, adhesives, caulks and sealants application, contact us:

Phone: 866-JMHUBER (866-564-8237)
Email: hubermaterials@huber.com
Click: hubermaterials.com/coatings

ISO 9001:2015 Certified Quality Management System