



Hubercarb® Q325
CALCIUM CARBONATE

DESCRIPTION

A medium fine ground calcium carbonate produced at Huber's Quincy, Illinois plant which is known for its natural uniformity producing consistent purity and brightness. Carefully controlled particle distribution allows Q325 to be used a wide range of applications including paints, coatings, adhesives, caulks, and concrete building products. Acid solubility above 95% makes Q325 ideal for use in oilfield drilling fluids.

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TYPICAL PHYSICAL PROPERTIES

	Q325
Median Particle Size (Cilas®, μ)	13
Brightness (Hunter reflectance)	86
Oil Absorption (lbs oil / 100lbs, ASTM D281)	14
Moisture (% , ASTM D280)	0.1
Water Demand (mL/100 gms)	40
Loose Bulk Density (lb/ft ³ , ASTM C110)	50
Compacted Bulk Density (lb/ft ³ , ASTM C110)	80
Acid Solubility (% in HCl)	98.5 - 99

PARTICLE SIZE (SCREEN) ANALYSIS

Mesh size	<u>%</u>
-325 (45μm)	99.5

TYPICAL CHEMICAL ANALYSIS

	<u>%</u>
Calcium Carbonate	96.5
Magnesium Carbonate	2
Silica and Silicates	1
Other	0.5

MINERAL PROPERTIES

Color	Quincy, Illinois White
Alkalinity (as NaOH, ASTM D1208)	0.4 mg/gm
pH (ASTM D1208)	9.4 (saturated solution)
Hardness (Hand. Of Chem. & Phy)	3 Mohs, relatively non-abrasive
Solubility (Hand. Of Chem. & Phy)	0.0035 gm/100 mL H ₂ O at 100°C
Particle Shape (Microscope)	Irregular, uniaxial
Specific Gravity (ASTM D153)	2.7
Refractive Index (Hand. Of Chem. & Phy)	1.6
Weight per Gallon (s.g. x 8.345)	22.6 lbs/solid gallon
Linear Expansion Coefficient (Hand. Of Chem. & Phy)	4.3 x 10 ⁻⁶ /°C

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